

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>414.06010ZN</b>       | <b>L.21/00223/17 O</b>         |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>6X10</b>                    |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics      | Specifications |       | Result      | OK | Rej |
|----------------------|----------------|-------|-------------|----|-----|
|                      | min.           | max   |             |    |     |
| MAJOR DIAMETER       | 5,79           | 5,97  | 5,80-5,81   | 10 | 0   |
| WIDTH ACROSS FLATS   | 4,02           | 4,10  | 4,06-4,08   | 10 | 0   |
| WIDTH ACROSS CORNERS | 4,583 MIN      |       | 4,61-4,65   | 10 | 0   |
| HEIGHT OF HEAD       | 3,00           | 3,30  | 3,15-3,17   | 10 | 0   |
| APPEARANCE           | ISO 6157-1     |       | OK          | 10 | 0   |
| NOMINAL LENGHT       | 9,71           | 10,29 | 9,90-9,92   | 10 | 0   |
| HEAD DIAMETER        | 10,07          | 10,50 | 10,21-10,29 | 10 | 0   |
| HEX SOCKET DEPTH     | 2,08 MIN       |       | 2,27-2,34   | 10 | 0   |
| R                    | 0,50 MIN       |       | 0,60-0,70   | 10 | 0   |
| POINT LENGHT         | MAX 2,00       |       | 1,09-1,13   | 10 | 0   |
| THREAD               | GO/NO GO       |       | OK          | 10 | 0   |
| W (WALL THICKNESS)   | 0,74 MIN       |       | 0,80-0,83   | 10 | 0   |
| GRIP LENGHT          | 3,00 MAX       |       | 2,00-2,04   | 10 | 0   |
| DW                   | 9,57 MIN       |       | 9,57-9,58   | 10 | 0   |
| R ANGULAR WIDTH      | 6,80 MAX       |       | 6,45-6,48   | 10 | 0   |
| COATING THICKNESS    | MIN 5UM        |       | 5,62-9,47   | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 61938                   | C      | Mn     | P      | S     | Si     | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|--------|--------|--------|-------|--------|----|----|----|----|----|---|
|                                   | X100   | X100   | X1000  | X1000 | X100   |    |    |    |    |    |   |
| Valore rilevato<br>Measured Value | 34,000 | 75,000 | 19,000 | 8,000 | 21,000 |    |    |    |    |    |   |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |  |                                  |          |                    |          |
|-----------------------------|--|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO |  | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|--|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

